



PART NUMBER

**PFR85-615**

DESCRIPTION

**REAR BEAM MOUNTING BUSH**

### INSTALLATION GUIDE

#### Contents (parts per pack):

- 2 x Polyurethane PFR85-615 Bushes
- 2 x Stainless Steel Sleeves
- 1 x PTFE Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



#### Fitting Instructions:

1. Remove the original bush and clean away any dirt and corrosion, using a rounded file to remove sharp edges from the vacant hole.
2. Insert the PFR85-615 Bush into the vacant hole, ensuring that the bush is orientated correctly. This is shown in detail in Figure 1. Press the bush in until the lip is flush to the lip of the arm.
3. Apply some of the supplied grease to the bore of the Polyurethane Bush and insert the Stainless Steel Sleeve until it sits flush within the bore.
4. Ensure all parts are tightened to manufacturers torque settings and refit to the car.

